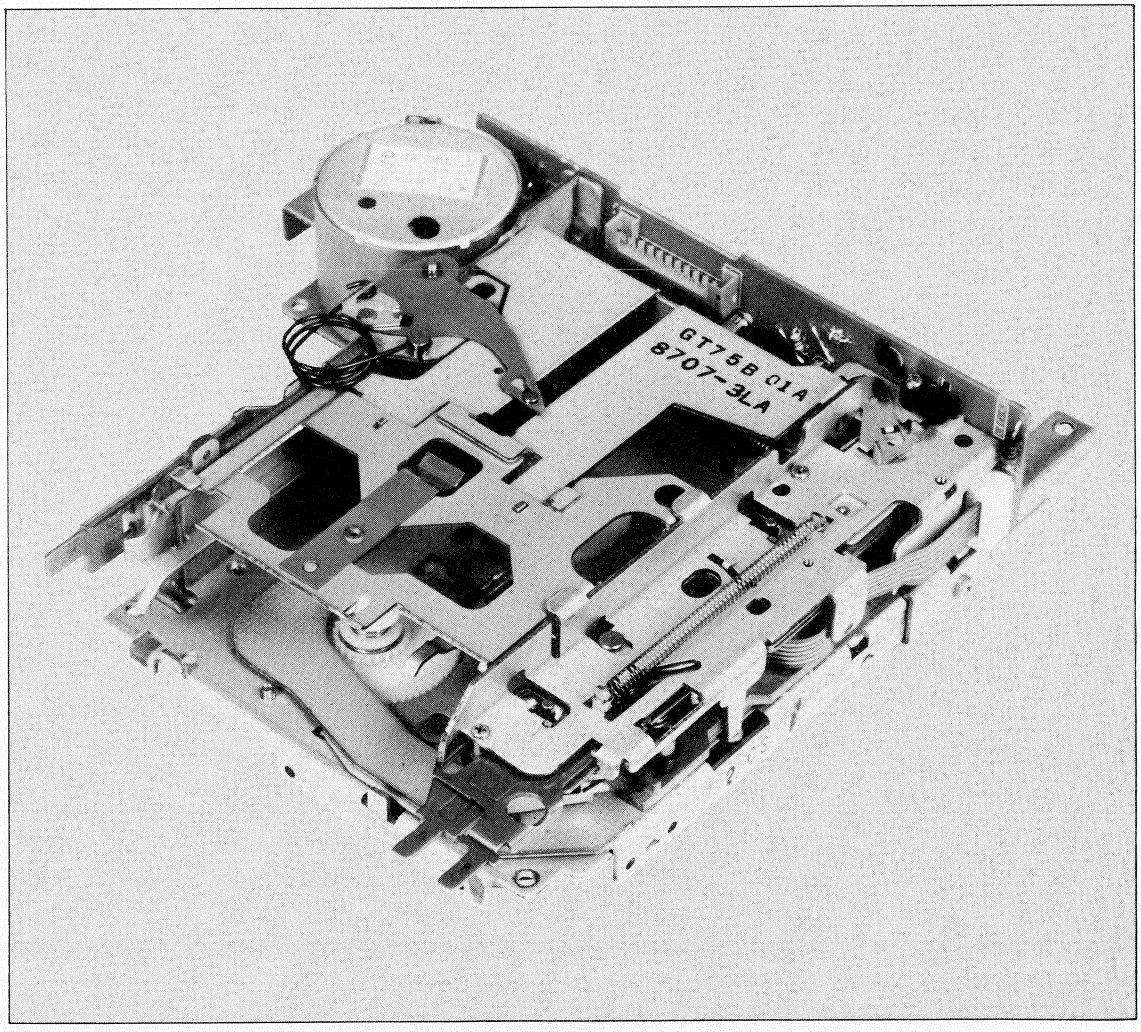
ALPINE SERVICE MANUAL

Exploded View & Parts List For Cassette Deck Mechanism

ADDENDUM & REVISED (III)



GT SERIES

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Replacement of Mechanical Parts

1. Replacement of Belt

(1) Remove two screws marked " ● " and " ◎ " as shown in Figure 1 and remove the flywheel mounting bracket.
(2) Remove one screw " ○ " and motor pulley cover as shown in Figure 1.
(3) Clean a good belt with alcohol and thread the belt as shown in Figure 2. Assembly the unit, performing above steps in reverse order.
(4) Confirm the tape speed and wow/flutter with the test tape (MTT-111).

2. Replacement of Motor

(1) Remove two screws marked " △ " as shown in Figure 1.
(2) Remove two belts (A) and (B) as shown in Figure 2.
(3) Remove wire leads from the motor terminal and the motor will be removed.

3. Replacement of Flywheel

(1) Remove the flywheel mounting bracket and the belt (A) as shown in Figure 2.
(2) Remove the flywheel by moving it straight up.
(3) Mount a good flywheel. (In this case also insert the flywheel washer and apply a drop of " mobile 1 " oil.)
(4) Mount the belt and the flywheel mounting bracket.
(5) After assembling, confirm the tape speed and wow-flutter, using a test tape (MTT-111).

Notes :

1. Take care the belt is not stained with oil.
2. When tightening screws for the flywheel bracket, apply tightening torque of 4.5kg•cm (marked " ◎ ") and 2.5kg • cm (marked " ● ").
   (GT75B Series model only)
   When tightening screws for the flywheel bracket, apply tightening torque of 6kg•cm (marked " ◎ ") and 2.3kg • cm (marked " ● ")
   (On GT75L01O / GT75L11O / GT75L22O / GT75L02O / GT75L02N / GT75L12O / GT75L12N models only)

4. Replacement of Reels

(1) Remove two flywheels.
(2) Remove two lock washers as shown in Figure 3 and the two reels will be removed.
(3) Replace with good reels and assembly them using above steps in reverse order.
(4) After assembling, confirm the tape speed and wow-flutter using a test tape (MTT-111).

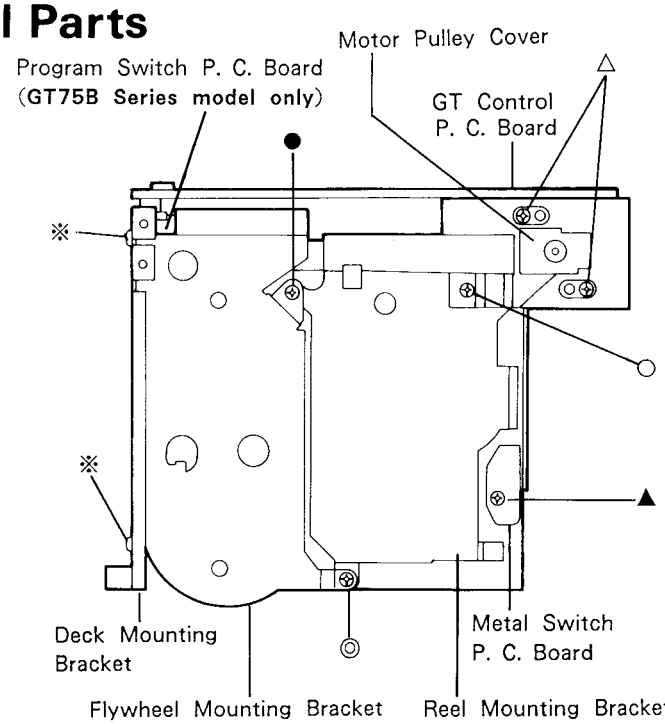


Figure 1

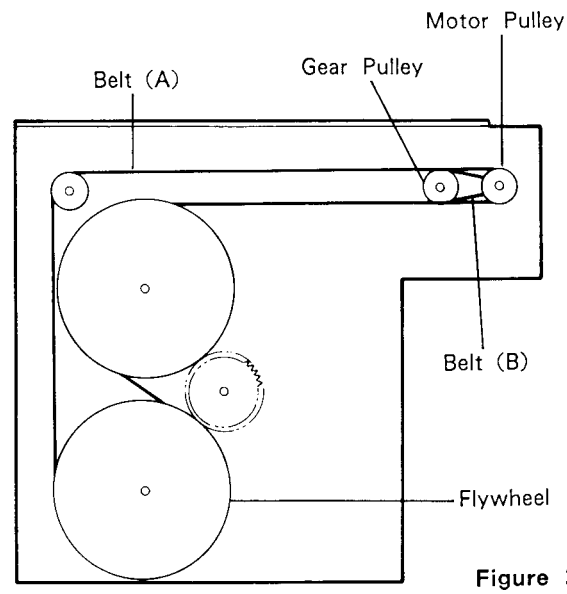


Figure 2

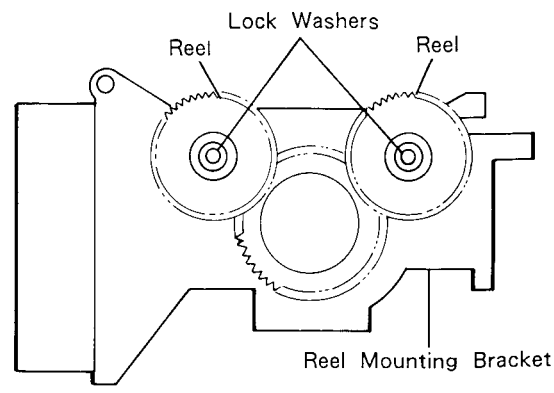


Figure 3

5. Replacement of Head

(1) Remove two screws marked " ※ " as shown in Figure 1.

(2) Remove two screws marked " ■ " as shown in Figure 8.

(3) Remove two screws marked " ◩ " and the head flexible P. C. Board can be removed as shown in Figure 4. Then remove the P. C. Board.

(4) Replace with a good head and assembly them using above steps in reverse order.

(5) After assembling, adjust the head azimuth using the test tape (MTT-114NB). Apply the screw-lock paint on the adjusting screws.

Note : Since the flexible P. C. Board is apt to be damaged, handle it with sufficient care.

Perform the head height adjustment.

(6) Place the height adjustment gauge (M-300 or AT-500) on the head base as shown in Figures 5, 6 and 7, and adjust the gauge height so that the check bar can enter the tape head guide smoothly.

(7) When the check bar touches top or bottom guide of the tape guide, insert a spacer (of 0.1mm thickness or a polyslider washer of 0.13mm in thickness). (Or remove the spacer to adjust the height).

Note : As shown in Figure 6, if the height gauge is not available, run a tape as usual and adjust the height (head and small guide window) so that no tape curling is observed.

6. Replacement fo Pinch Rollers

(1) Remove RF Frame Bracket.

(2) Remove two lock washers and two pinch roller springs and the pinch rollers can be removed as shown in Figure 4.

(3) Replace with good pinch rollers and clean them with alchol and assembly it using above steps in reverse order.

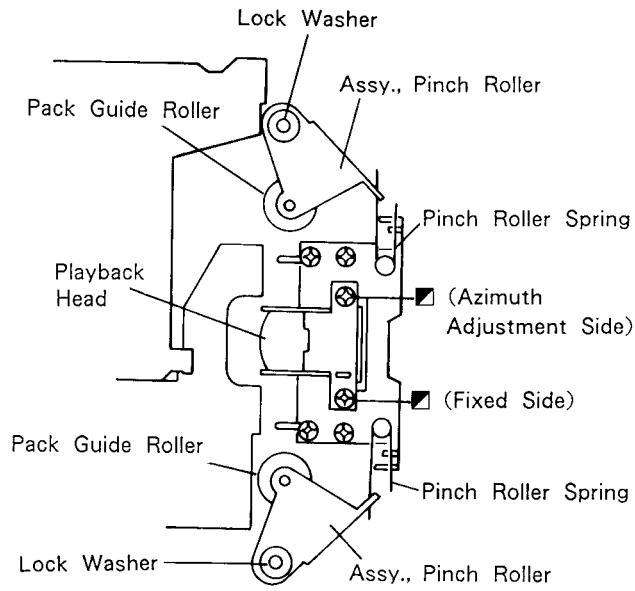
(4) After assembling, confirm the tape speed and wow-flutter with the test tape (MTT-111).

7. Replacement of Metal Switch P. C. Board

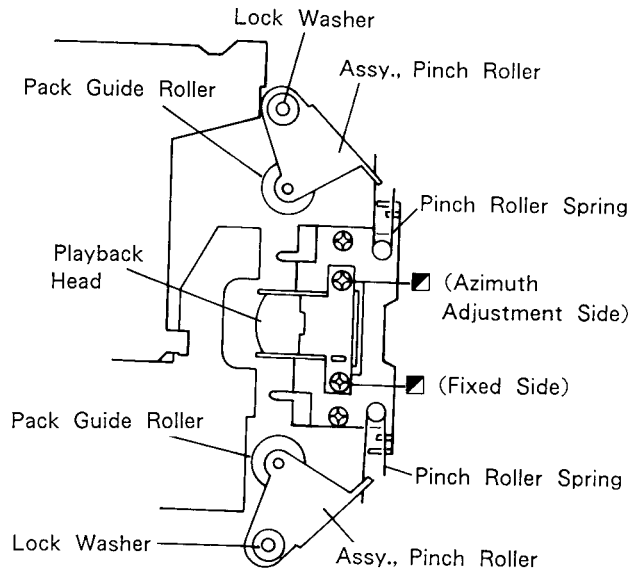
(1) Remove a screw marked " ▲ " in Figure 1.

Note : Since the wire parallel is apt to be damaged, handle it with sufficient care.

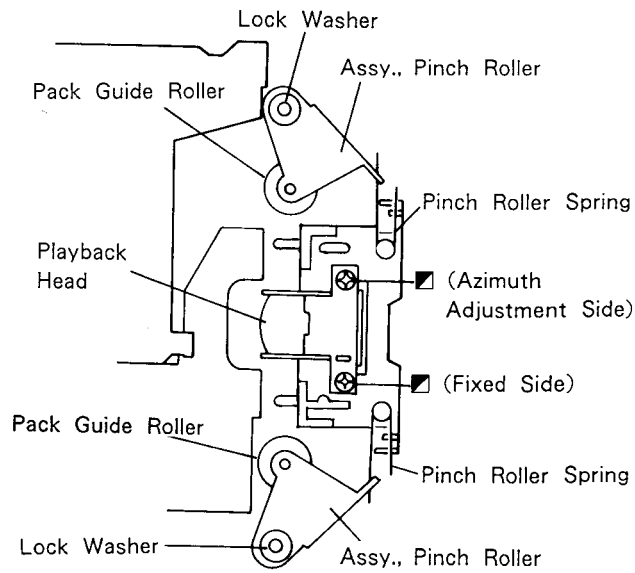
(2) Replace the board with a good one and assembly the board using above steps in reverse order.



(GT75B Series model only) **Figure 4**



(GT75L01O/GT75L11O models only) **Figure 4**



(GT75L22O model only) **Figure 4**

8. Replacement of GT Control P. C. Board and Program Switch P. C. Board

(GT75B Series model only)

(1) Remove solders as shown in Figure 9.
(2) Remove two screws marked "□" as shown in Figure 9.
(3) Remove all connectors and wire leads from the P. C. Boards.
(4) After replacing with good ones, assemble them using disassembly instructions in reverse order.

Replacement of GT Control P. C. Board

(On GT75L01O/GT75L11O/GT75L22O models only)

(1) Remove solders as shown in Figure 9.
(2) Remove two screws marked "□" as shown in Figure 9.
(3) Remove all connectors and wire leads from the P. C. Boards.
(4) After replacing with a good one, assemble the board using disassembly instructions in reverse order.

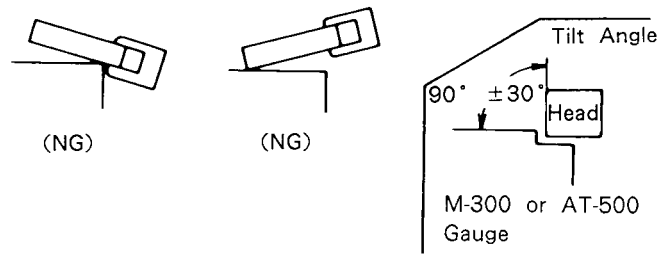


Figure 5

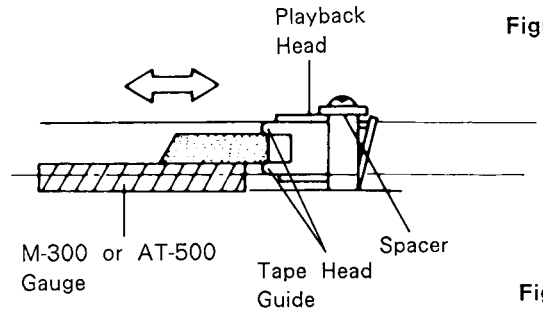
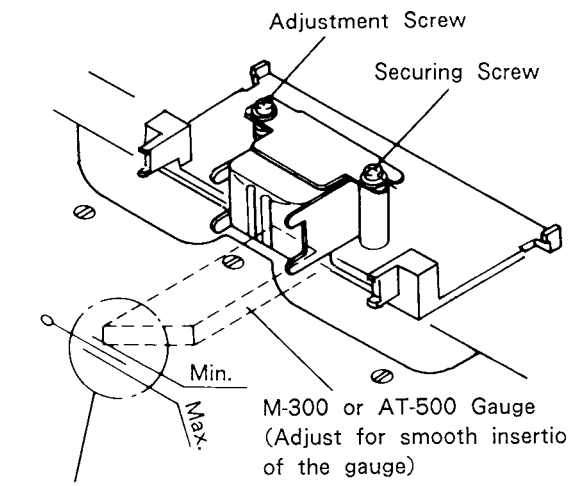


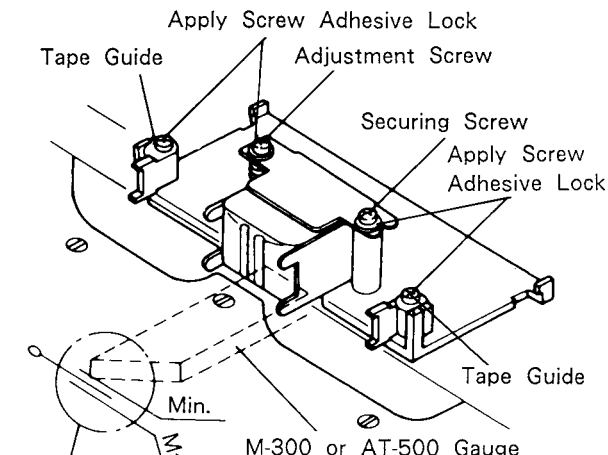
Figure 6



Gauge tip should be between Min. and Max.

(GT75L01O/GT75L11O models only)

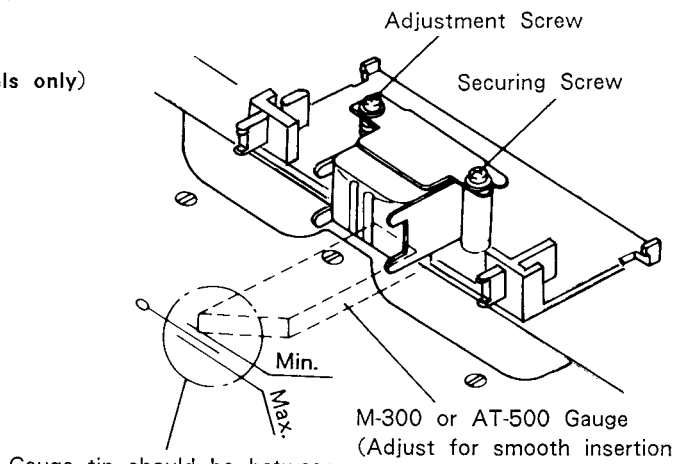
Figure 7



Gauge tip should be between Min. and Max.

(GT75B Series model only)

Figure 7



Gauge tip should be between Min. and Max.

(GT75L22O model only)

9. Replacement of Mute Switch P. C. Board

(GT75B Series model only)

(1) Remove one screw marked " ★ " as shown in Figure 8.

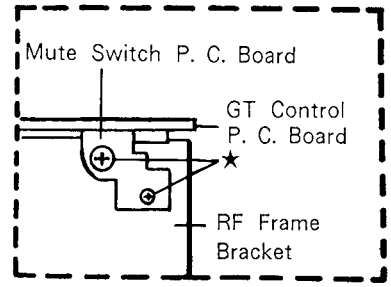
(2) After replacing with a good one, assemble the P. C. Board using disassembly instructions in reverse order.

(On GT75B11A／GT75B11C／GT75B11D models only)

(1) Remove two screws marked " ★ " as shown in Figure A .

(2) After replacing with a good one, assemble the P. C. Boards using above steps in reverse order.

Figure Ⓐ
(GT75B11A／GT75B11C／GT75B11D models only)



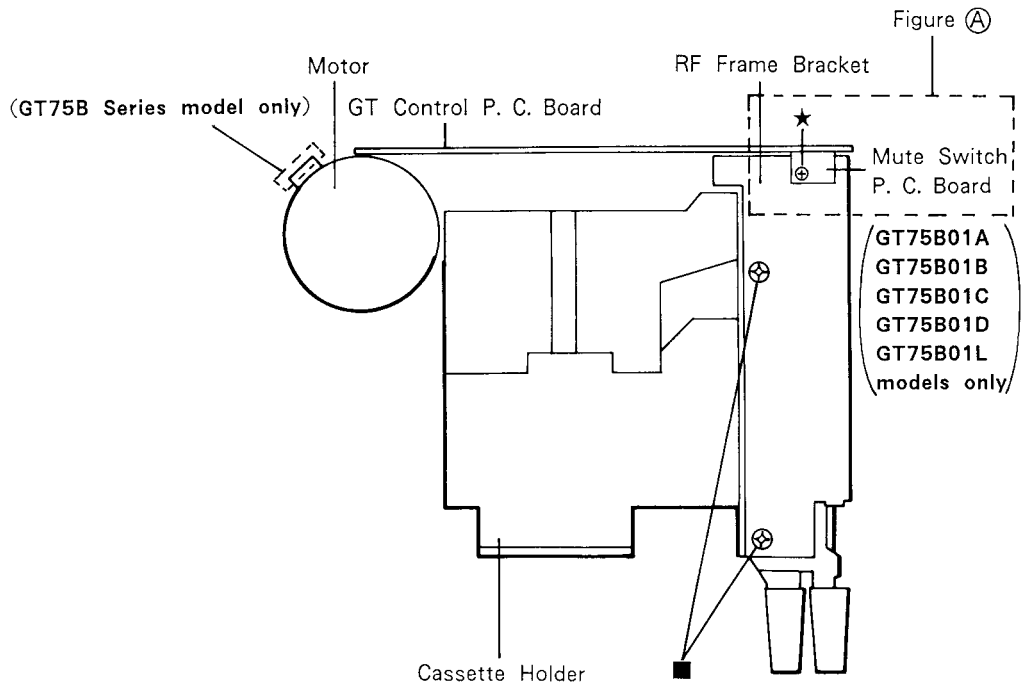
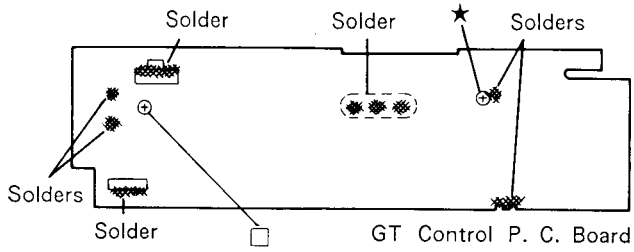
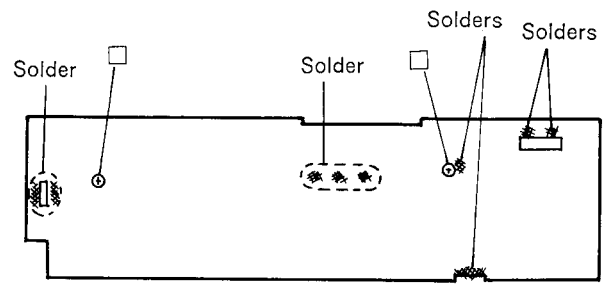


Figure 8



(GT75B Series model only)

Figure 9



(GT75L01O／GT75L11O／GT75L22O models only)

Figure 9

Parts List (1/3)

○ : For GT75B01A model only, ● : For GT75B01B model only,
□ : For GT75B11A model only, ■ : For GT75B11C model only, Others : Common.

Symbol No.	Index	Part No.	Description
201	5-C	43A63281F01	Roller, Plate Base
202	5-C	43A63282F01	Roller, Eject Arm
203	5-C	43A80430F01	Roller, Eject Arm (B)
204	5-B	41A80448F01	Spring, Turn Eject
205	5-C	41B80444F04	Spring
206	3-C	04A41345P15	Washer, Lock (M1.2)
207		04A41345P02	Washer, Lock (M1.7)
208	3-A	01A82275F03	Assy., Riv. Plate Base
209	4-B	45B82846F01	Slider
210	4-B	47A63278F01	Shaft, Slider
211	5-B	01A80457F01	Assy., Riv. Eject Arm
213	5-C	01A80983F01	Assy., Riv. Eject Lever
214	4-B	01A63494F01	Assy., Riv. Cassette Holder
216	4-E	01A80461F01	Assy., Riv. Reverse Frame
217	3-E	44B80378F01	Gear, Change
218	3-E	45A80366F01	Lever, Reverse Lock
219	3-E	45A80367F01	Lever, Reverse Act
220	3-E	41B80444F02	Spring
221	3-E	41B80444F03	Spring
222		04A41345P01	Washer, Lock (M1.2)
224		43A80431F01	Roller, Sub Head Base
225	2-C	41B80444F01	Spring
226	2-C	01A80454F01	Assy., Riv. Head Base Act
227	3-D	01A80458F01	Assy., Riv. RF Arm
228	4-B	07B80356F01	Bracket, RF Frame
231	3-B	01A84687F01	Assy., Riv. RF Link
232	3-A	45A80361F01	Lever, Mute
□ 233	2-C	84A84245F01	Mute Switch P. C. Board
■ 233	2-C	84A84245F01	Mute Switch P. C. Board
○ 233	2-D	84A82645F01	Mute Switch P. C. Board
● 233	2-D	84A82645F01	Mute Switch P. C. Board
234	3-C	41A80446F01	Spring, RF Lever
235	4-B	41B80444F06	Spring
236		03S56479F04	Screw, Pan (M2 × 7)
237	3-A	01A80459F01	Assy., Riv. Program Push Lever
238	3-C	43A80427F01	Roller, Head Base (C)
239		03S56479F07	Screw, Countersunk (M2.6 × 3)
241	2-A	84T80469F01	Head P. C. Board
242	3-B	07B80396F01	Frame, Head
243	2-B	47A80493F01	Shaft, Head Frame
244	2-B	43A80492F01	Roller, Head Frame
245		43B63198F01	Tape, Guide
246		43A80428F01	Roller, Head
247	3-B	41A63286F03	Spring, Pinch Roller
248	2-B	41A63286F04	Spring, Pinch Roller
249		41A63290F01	Spring, Tape Guide
250		41A80445F01	Spring, Head
251		03S40019G03	Screw, F-Locks (M2 × 4)
252	3-F	45A80386F01	Lever, Swing
253		49A64626F01	Reel, Ring
254		49A64627F01	Reel, Cap
255		41A64628F01	Spring, Reel
256	4-G	41A80450F01	Spring, Reel Clutch
257	4-F	03A80490F01	Screw, Flat (M1.7 × 1.5)
258	3-F	04S40075G23	Washer, Polyslider (M5.2)
259	4-G	01A80462F01	Assy., Riv. Bracket Reel
260	3-F	01A80463F01	Assy., Riv. Sub Reel
261	4-E	44A80392F01	Gear, Clutch
262	4-F	45A80393F01	Lever, Clutch
263	4-F	43A80394F01	Bush, Clutch
264	4-F	41A80395F01	Spring, Clutch
265	4-G	01V81200F63	Assy., Flywheel Bracket
266	2-B	45A80364F01	Lever, RF Lock
267	2-B	41B80444F05	Spring
268	2-B	01A80460F01	Assy., Riv. Play Solenoid

NOTE : The parts without part numbers are not supplied.

○ : For GT75B01A model only, ● : For GT75B01B model only, □ : For GT75B11A model only,
■ : For GT75B11C model only, Others : Common.

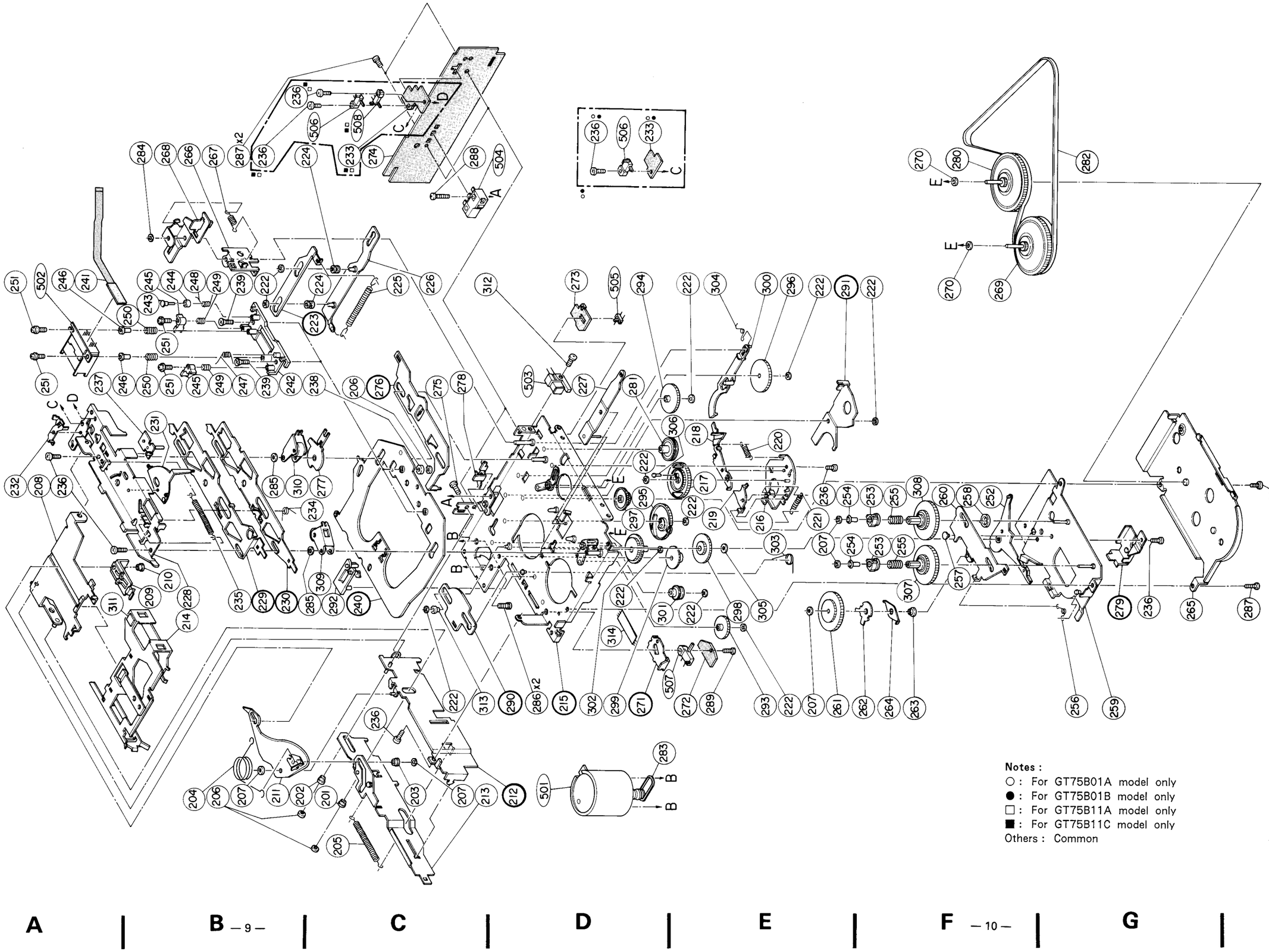
Symbol No.	Index	Part No.	Description
269	2-F	01T63210F05	Assy., Flywheel
270		04S40075G05	Washer, Polyslider (M2.1)
272	4-E	84A82646F01	Metal Switch P. C. Board
273	2-D	84A80432F01	Program Switch P. C. Board
□ 274	2-C	01V84300F56	Assy., GT Control P. C. Board
○ 274	2-C	01V81800F72	Assy., GT Control P. C. Board
● 274	2-C	01V91700F39	Assy., GT Control P. C. Board
■ 274	2-C	01V93300F91	Assy., GT Control P. C. Board
275	3-C	03S44205G42	Screw, Pan (M2.6 × 4)
277	3-C	45A80373F01	Lever, Program
278	3-C	45A80375F01	Lever, Switch
280	2-F	01T63210F06	Assy., Flywheel
281	3-D	49A83022F01	Pully, Idler
282	2-G	42A40969F01	Belt
283	5-D	42A80397F01	Belt
284	2-B	04A41345P14	Washer, Lock (M2.1)
285		04A41345P25	Washer, Lock (M3.1)
286	4-D	03D40014G12	Screw, W/Washer (M2.6 × 4)
287		03S44205G07	Screw, Pan (M2.6 × 5)
288	2-C	03S68259F06	Screw, Bind (M2.3 × 8)
289	4-E	03S68259F03	Screw, Pan (M2 × 7)
292	4-C	45A80387F01	Lever, Reel Brake
293	4-E	44A63196F01	Gear, Take Up
294	2-D	44A80382F01	Gear, Take Up
295	3-D	44B80379F01	Gear, Pause
296	2-E	44A80380F01	Gear, Reverse Act
297	4-D	44A80381F01	Gear, Reverse Idler
298	4-E	44A80383F01	Gear, Pause Idler
299	4-D	44A80385F01	Gear, Motor Idler
300	2-E	45B80388F01	Lever, Trigger
301	4-D	44A80384F01	Gear, Pulley
302	4-D	44A63197F01	Gear, RF Idler
303	4-E	41A80447F01	Spring, Pack
304	2-E	41A80449F01	Spring, Program Trigger
305	4-E	04A41345P04	Washer, Lock (M2.6)
306	3-E	47A80423F01	Shaft, Change Gear
307	4-F	01T80390F01	Assy., Reel
308	3-F	01T80390F02	Assy., Reel
309	4-C	01T80433F01	Assy., Pinch Roller
310	3-B	01T80433F02	Assy., Pinch Roller
311	4-A	43A90918F01	Spacer, Polyslider
312	2-D	03S68259F09	Screw, Pan (M2 × 6)
313	4-C	43A90769F01	Roller, Eject Com
314	4-D	30T84002F01	Wire, Parallel 2P

Miscellaneous

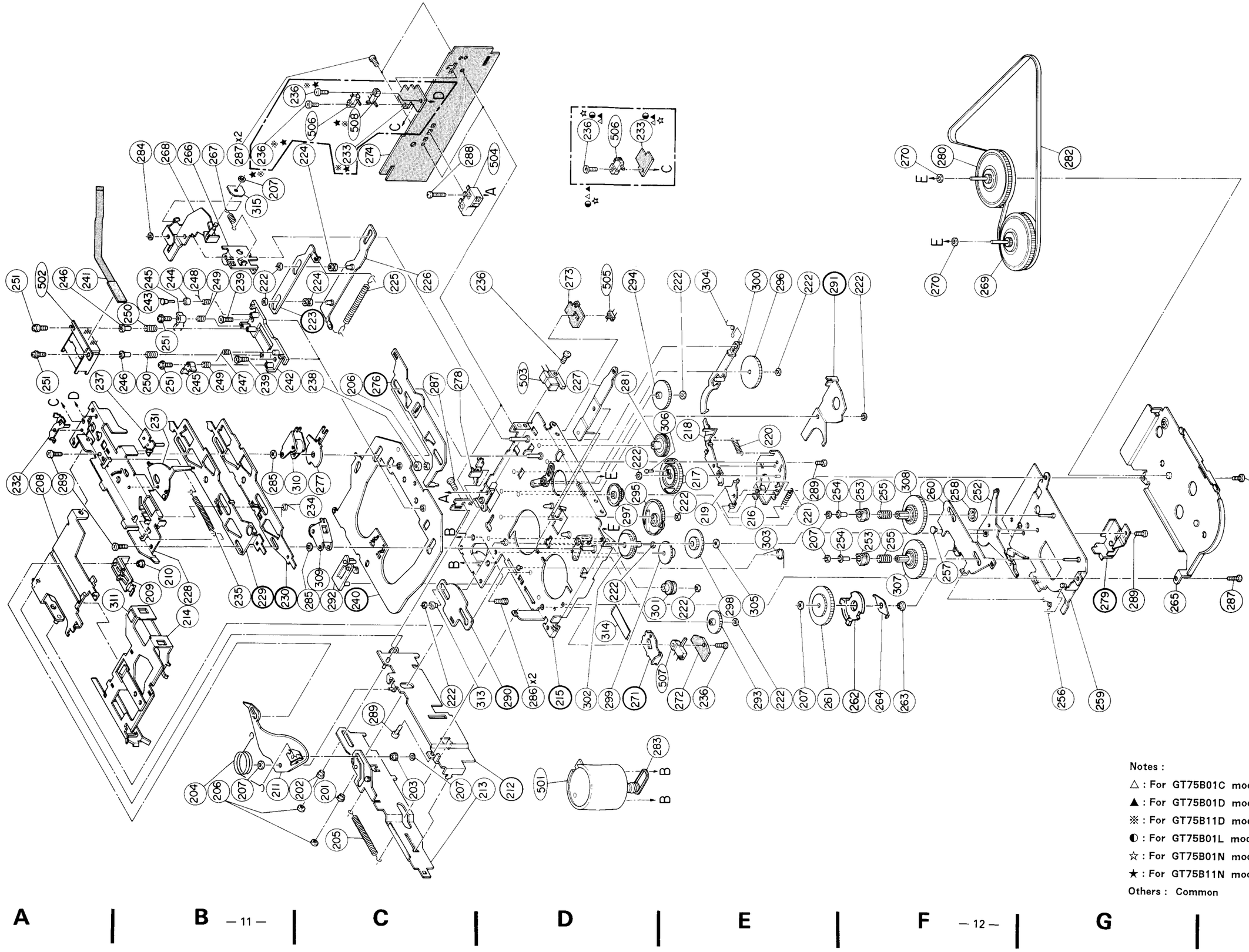
Symbol No.	Index	Part No.	Description
501	5-D	01V81200F64	Assy., Motor
○ 502	2-A	88T50977F01	Head, Playback
● 502	2-A	88T50977F01	Head, Playback
□ 502	2-A	88T74130F01	Head, Playback
■ 502	2-A	88T74130F01	Head, Playback
503	3-D	01T80451F01	Assy., Keep Solenoid
504	2-D	40T52216F01	Switch, Micro
505	2-D	40T63432F01	Switch, Slide
506		40T71025F01	Switch, Detector
507	4-E	40T71025F03	Switch, Detector
□ 508	2-C	40T71025F03	Switch, Detector
■ 508	2-C	40T71025F03	Switch, Detector

NOTE : The parts without part numbers are not supplied.

Exploded View (1/3)



Exploded View (2/3)



Notes :

△ : For GT75B01C model only

▲ : For GT75B01D model only

※ : For GT75B11D model only

◐ : For GT75B01L model only

☆ : For GT75B01N model only

★ : For GT75B11N model only

Others : Common

Parts List (2/3)

△ : For GT75B01C model only, ▲ : For GT75B01D model only,
※ : For GT75B11D model only, ◐ : For GT75B01L model only,
☆ : For GT75B01N model only, ★ : For GT75B11N model only, Others : Common.

Symbol No.	Index	Part No.	Description
201	5-C	43A63281F01	Roller, Plate Base
202	5-C	43A63282F01	Roller, Eject Arm
203	5-C	43A80430F01	Roller, Eject Arm (B)
204	5-B	41A80448F01	Spring, Turn Eject
205	5-C	41B80444F04	Spring
206		04A41345P15	Washer, Lock (M1.2)
207		04A41345P02	Washer, Lock (M1.7)
208	3-A	01A82275F03	Assy., Riv. Plate Base
209	4-B	45B10376W01	Slider
210	4-B	47A63278F01	Shaft, Slider
211	5-B	01A80457F01	Assy., Riv. Eject Arm
213	5-D	01A80983F01	Assy., Riv. Eject Lever
214	4-B	01A63494F01	Assy., Riv. Cassette Holder
216	4-E	01A80461F01	Assy., Riv. Reverse Frame
217	3-E	44B80378F01	Gear, Change
218	3-E	45A80366F01	Lever, Reverse Lock
219	4-E	45A80367F01	Lever, Reverse Act
220	3-F	41B80444F02	Spring
221	4-E	41B80444F03	Spring
222		04A41345P01	Washer, Lock (M1.2)
224		43A80431F01	Roller, Sub Head Base
225	2-C	41B80444F01	Spring
226	2-C	01A80454F01	Assy., Riv. Head Base Act
227	3-D	01A80458F01	Assy., Riv. RF Arm
228	4-B	07B80356F01	Bracket, RF Frame
231	3-B	01A84687F01	Assy., Riv. RF Link
232	3-A	45A80361F01	Lever, Mute
※ 233	2-C	84A84245F01	Mute Switch P. C. Board
▲ 233	2-D	84A82645F01	Mute Switch P. C. Board
△ 233	2-D	84A82645F01	Mute Switch P. C. Board
◐ 233	2-D	84A82645F01	Mute Switch P. C. Board
☆ 233	2-D	84A82645F01	Mute Switch P. C. Board
★ 233	2-C	84A84245F01	Mute Switch P. C. Board

Symbol No.	Index	Part No.	Description
234	3-C	41A80446F01	Spring, RF Lever
235	4-B	41B80444F06	Spring
236		03S10042W02	Screw, Pan (M2 × 7)
237	3-A	01A80459F01	Assy., Riv. Program Push Lever
238	3-C	43A80427F01	Roller, Head Base (C)
239		03S56479F07	Screw, Countersunk (M2.6 × 3)
241	2-A	84T10306W01	Head P. C. Board
242	3-B	07B80396F01	Frame, Head
243	2-B	47A80493F01	Shaft, Head Frame
244	2-B	43A80492F01	Roller, Head Frame
245		43B63198F01	Tape, Guide
246		43A80428F01	Roller, Head
247	3-B	41A63286F03	Spring, Pinch Roller
248	2-B	41A63286F04	Spring, Pinch Roller
249		41A63290F01	Spring, Tape Guide
250		41A80445F01	Spring, Head
251		03S40019G03	Screw, F-Locks (M2 × 4)
252	3-F	45A80386F01	Lever, Swing
253		49A64626F01	Reel, Ring
254		49A64627F01	Reel, Cap
255		41A64628F01	Spring, Reel
256	4-G	41A80450F01	Spring, Reel Clutch
257	4-F	03A80490F01	Screw, Flat (M1.7 × 1.5)
258	3-F	04S40075G23	Washer, Polyslider (M5.2)
259	4-G	01A80462F01	Assy., Riv. Bracket Reel
260	3-F	01A80463F01	Assy., Riv. Sub Reel
261	4-E	44A80392F01	Gear, Clutch
262	5-F	45A10318W01	Lever, Clutch
263	4-F	43A80394F01	Bush, Clutch
264	4-F	41A80395F01	Spring, Clutch
265	4-G	01V81200F63	Assy., Flywheel Bracket
266	2-B	45A80364F01	Lever, RF Lock
267	2-B	41B80444F05	Spring
268	2-B	01A94367F01	Assy., Riv. Play Solenoid
269	2-F	01T63210F05	Assy., Flywheel

NOTE : The parts without part numbers are not supplied.

△ : For GT75B01C model only, ▲ : For GT75B01D model only, ※ : For GT75B11D model only,
◐ : For GT75B01L model only, ☆ : For GT75B01N model only, ★ : For GT75B11N model only,
Others : Common.

Symbol No.	Index	Part No.	Description
270		04S40075G05	Washer, Polyslider (M2.1)
272	4-E	84A82646F01	Metal Switch P. C. Board
273	2-D	84A80432F01	Program Switch P. C. Board
△ 274	2-C	01V11300W54	Assy., GT Control P. C. Board
☆ 274	2-C	01V14300W94	Assy., GT Control P. C. Board
▲ 274	2-C	01V11400W38	Assy., GT Control P. C. Board
※ 274	2-C	01V11300W53	Assy., GT Control P. C. Board
◐ 274	2-C	01V14300W94	Assy., GT Control P. C. Board
★ 274	2-C	01V11300W53	Assy., GT Control P. C. Board
277	3-C	45A80373F01	Lever, Program
278	3-C	45A80375F01	Lever, Switch
280	2-F	01T63210F06	Assy., Flywheel
281	3-D	49A83022F01	Pully, Idler
282	2-G	42A40969F01	Belt
283	5-E	42A80397F01	Belt
284	2-B	04A41345P14	Washer, Lock (M2.1)
285		04A41345P25	Washer, Lock (M3.1)
286	4-D	03D40014G12	Screw, W/Washer (M2.6 × 4)
287		03S44205G07	Screw, Pan (M2.6 × 5)
288	2-C	03S68259F06	Screw, Bind (M2.3 × 8)
289		03S10042W11	Screw, Pan (M1.7 × 2.5)
292	4-C	45A80387F01	Lever, Reel Brake
293	4-E	44A63196F01	Gear, Take Up
294	2-D	44A80382F01	Gear, Take Up
295	3-D	44B80379F01	Gear, Pause
296	2-E	44A80380F01	Gear, Reverse Act
297	4-D	44A80381F01	Gear, Reverse Idler
298	4-E	44A80383F01	Gear, Pause Idler
299	4-D	44A80385F01	Gear, Motor Idler
300	2-E	45B80388F01	Lever, Trigger
301	4-E	44A80384F01	Gear, Pulley
302	4-D	44A63197F01	Gear, RF Idler
303	4-E	41A80447F01	Spring, Pack
304	2-E	41A80449F01	Spring, Program Trigger
305	4-E	04A41345P04	Washer, Lock (M2.6)
306	3-E	47A80423F01	Shaft, Change Gear
307	4-F	01T80390F01	Assy., Reel
308	3-F	01T80390F02	Assy., Reel
309	4-C	01T80433F01	Assy., Pinch Roller
310	3-C	01T80433F02	Assy., Pinch Roller
311	4-B	43A90918F01	Spacer, Polyslider
313	4-D	43A90769F01	Roller, Eject Com
314	4-D	30T84002F01	Wire, Parallel 2P
315	2-B	76T95077F01	1Chip
316		03S44205G42	Screw, Pan (M2.6 × 4)

Miscellaneous

Symbol No.	Index	Part No.	Description
△ 501	5-D	01V11700W05	Assy., Motor
▲ 501	5-D	01V93800F53	Assy., Motor
※ 501	5-D	01V11700W05	Assy., Motor
◐ 501	5-D	01V11700W05	Assy., Motor
☆ 501	5-D	01V11700W05	Assy., Motor
★ 501	5-D	01V11700W05	Assy., Motor
△ 502	2-A	88T50977F02	Head, Playback
▲ 502	2-A	88T50977F02	Head, Playback
※ 502	2-A	88T74130F02	Head, Playback
◐ 502	2-A	88T50977F02	Head, Playback
☆ 502	2-A	88T50997F02	Head, Playback
★ 502	2-A	88T74130F02	Head, Playback
503	3-D	01T80451F01	Assy., Keep Solenoid
504	1-D	40T52216F01	Switch, Micro
505	2-D	40T63432F01	Switch, Slide
506		40T71025F01	Switch, Detect
507	4-E	40T71025F03	Switch, Detect
※ 508	1-C	40T71025F03	Switch, Detect
★ 508	1-C	40T71025F03	Switch, Detect

NOTE : The parts without part numbers are not supplied.

Parts List (3/3)

◓ : For GT75L02O model only, ◑ : For GT75L12O model only,
◨ : For GT75L02N model only, ◭ : For GT75L12N model only,
◆ : For GT75L22O model only, Others : Common.

Symbol No.	Index	Part No.	Description		
201	5-C	43A63281F01	Roller, Plate Base		
203	4-C	43A12105W01	Roller, Eject Arm (B)		
204	5-B	41A12411W01	Spring, Turn Eject		
205	5-C	41B80444F04	Spring		
206	5-B	04A41345P15	Washer, Lock (M1.2)		
207		04A41345P02	Washer, Lock (M1.7)		
208	3-A	01A82275F03	Assy., Rivet Plate Base		
209	4-B	45B10376W01	Slider		
210		47A63278F01	Shaft, Slider		
211	4-C	01A12405W01	Assy., Rivet Eject Arm		
213		43A12087W01	Roller, Pack Guide		
214		03S40011G47	Screw, Pan (M2 × 7)		
216	4-E	01A12378W01	Assy., Rivet Reverse		
217	3-E	44B80378F01	Gear, Change		
218	3-E	45A80366F01	Lever, Reverse Lock		
219	3-E	45A80367F01	Lever, Reverse ACT		
220	3-E	41B50444F02	Spring		
221	3-E	41B50444F03	Spring		
222		04A41345P01	Washer, Lock (M1.2)		
224	4-E	41A80447F01	Spring, Pack		
225	2-C	41B80444F01	Spring		
226	2-C	01A12406W01	Assy., Rivet Head Base ACT		
227	3-D	01A80458F02	Assy., Rivet RF Arm		
228	4-B	07B80356F02	Bracket RF Frame		
231	4-B	01A84687F01	Assy., Rivet Link		
232	2-B	76T95077F01	Chip		
233	5-D	45B12076W01	Lever, Eject		
234	3-C	41A80446F01	Spring, RF Lever		
235	4-B	41B80444F06	Spring		
236	4-E	44A63196F01	Gear, Take Up		
237	3-A	01A80459F01	Assy., Rivet Program Push		
238	4-B	07C63151F02	Holder, Cassette		
241	2-A	84T15796W01	Head P. C. Board		
242	1-B	07B12806W01	Frame, Head		
243	2-B	47A80493F01	Shaft, Head Frame		

Symbol No.	Index	Part No.	Description		
244	2-B	43A80492F01	Roller, Head Frame		
247	2-B	41A63286F03	Spring, Pinch Roller		
248	3-B	41A63286F04	Spring, Pinch Roller		
249	2-E	44A80382F01	Gear, Take Up		
250	1-B	41A13824W01	Spring, Head		
251	2-A	03S40019G03	Screw, F−Lock (M2 × 4)		
252	3-F	45A80386F01	Lever, Swing		
253	2-B	45B12084W01	Lever, Play Solenoid		
254	4-E	30T84002F01	Wire, Metal Switch		
255	4-G	01V16100W82	Assy., Flywheel Bracket		
256		41A80450F01	Spring, Reel Clutch		
257	3-H	03A63557F02	Screw, Pan (M1.7 × 2.5)		
◓ 258	2-C	01V14500W06	Assy., GT Control P. C. Board		
◨ 258	2-C	01V14500W06	Assy., GT Control P. C. Board		
◑ 258	2-C	01V14500W48	Assy., GT Control P. C. Board		
◆ 258	2-C	01V16800W37	Assy., GT Control P. C. Board		
◭ 258	2-C	01V14500W48	Assy., GT Control P. C. Board		
259		01T94245F01	Assy., Reel		
260	4-G	01A12403W01	Assy., Rivet Bracket Reel		
261	4-E	04A41345P04	Washer, Lock (M2.6)		
262	4-E	44A80392F01	Gear, Clutch		
263	4-F	45A10318W01	Lever, Clutch		
264	4-F	43A80394F01	Bush, Clutch		
265	4-F	41A80395F01	Spring, Clutch		
266	2-E	41A80449F01	Spring, Program Trigger		
267	4-D	44A63197F01	Gear, RF Idler		
268	2-B	45A80364F01	Lever, RF Lock		
269	2-B	41B80444F05	Spring		
270	2-E	45B80388F01	Lever, Trigger		
271		01T63210F05	Assy., Flywheel		
272		04S40075G05	Washer Polyslider (M2.1)		
274	4-E	84A82646F01	Metal Switch P. C. Board		
275	4-E	44A12088W01	Gear, Motor Idler		
276	4-E	44A80383F01	Gear, Pause Idler		
277	3-D	44A80381F01	Gear, Reverse Idler		

NOTE : The parts without part numbers are not supplied.

◓ : For GT75L02O model only, ◈ : For GT75L12O model only, ◨ : For GT75L02N model only,
◭ : For GT75L12N model only, ◆ : For GT75L22O model only, Others : Common.

Symbol No.	Index	Part No.	Description		
279	3-C	45A80373F01	Lever, Program		
280	3-C	45A80375F01	Lever, Switch		
282	2-E	44A80380F01	Gear, Reverse ACT		
◈ 283	3-D	49A94719F01	Pully, Idler		
◓ 283	3-D	49A94719F01	Pully, Idler		
◨ 283	3-D	49A83022F01	Pully, Idler		
◭ 283	3-D	49A83022F01	Pully, Idler		
◆ 283	3-D	49A83022F01	Pulley, Idler		
284		42A40969F01	Belt		
285	4-D	44B80379F01	Gear, Pause		
286	2-B	04A41345P14	Washer, Lock (M2.1)		
287		04A41345P25	Washer, Lock (M3.1)		
288	4-D	03D40014G67	Screw, W/Washer (M2.6 × 3.5)		
289	2-B	03S44205G30	Screw, Pan (M2.6 × 7)		
290		03S68259F06	Screw, Bind (M2.3 × 8)		
291	4-C	01T15776W01	Assy., Pinch Roller		
292	3-B	01T15776W02	Assy., Pinch Roller		
293	3-B	45A12083W01	Lever, Switch Mute		
294		03S43997P64	Screw, Pan (M1.7 × 3)		
295		03S56479F27	Screw, Pan (M1.7 × 3)		
296	1-C	03S44205G48	Screw, Pan (M2.6 × 5)		
◈ 297		03S44205G30	Screw, Pan (M2.6 × 4)		
◓ 297		03S44205G30	Screw, Pan (M2.6 × 4)		
◨ 297		03S44205G30	Screw, Pan (M2.6 × 4)		
◭ 297		03S44205G30	Screw, Pan (M2.6 × 4)		
◆ 297		03S44205G48	Screw, Pan (M2.6 × 5)		

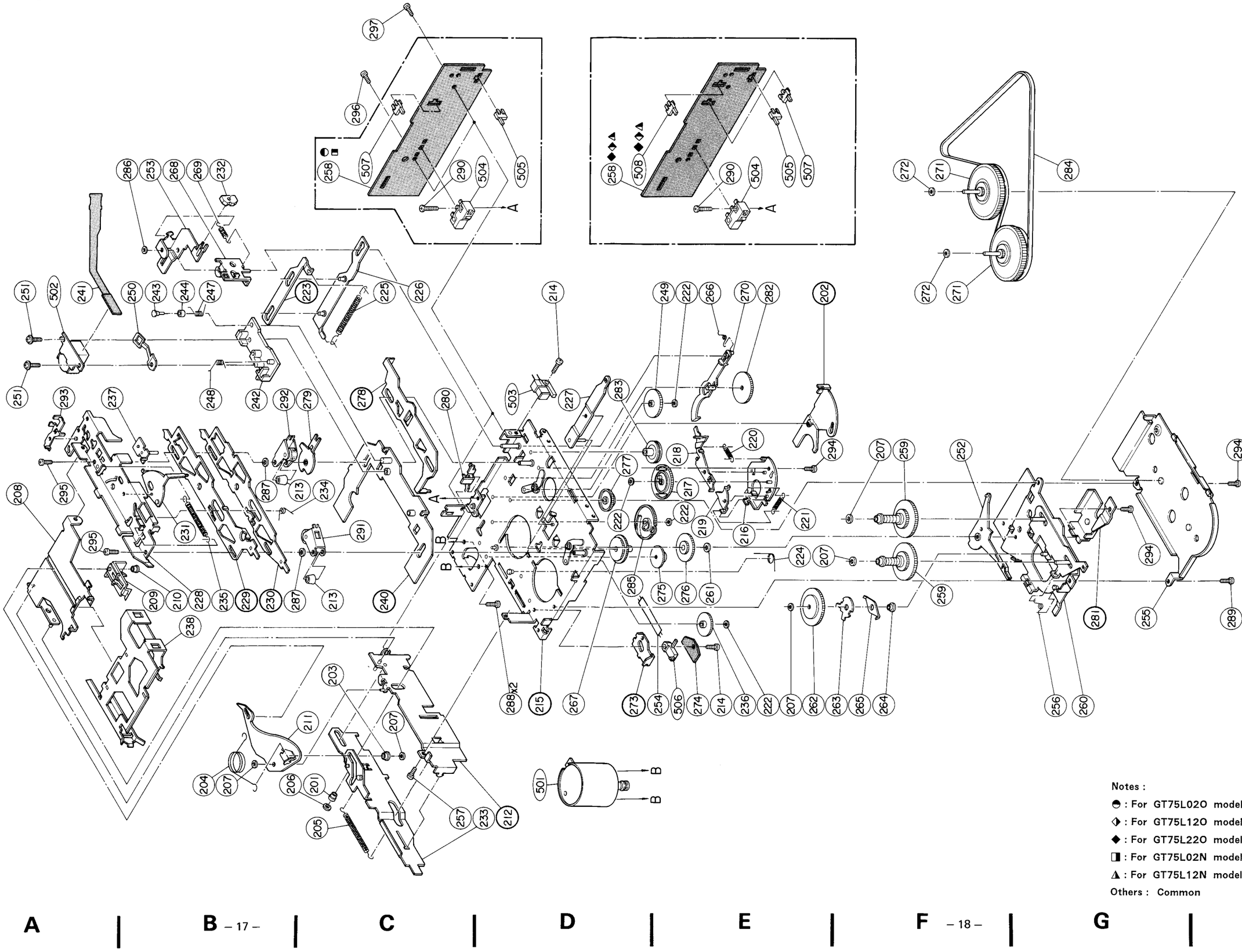
Miscellaneous

501	5-D	01V14500W41	Assy., Motor		
◓ 502	2-A	88T15795W01	Head, Playback		
◈ 502	2-A	88T16375W01	Head, Playback		
◨ 502	2-A	88T15795W01	Head, Playback		
◭ 502	2-A	88T16375W01	Head, Playback		

Symbol No.	Index	Part No.	Description		
◆ 502	2-A	88T16153W01	Head, Playback		
503		01T80451F01	Assy., Keep Solenoid		
504	2-E	40T52216F01	Switch, Micro		
505	2-E	40T71025F03	Switch, Detector		
506		40T15222W01	Switch, Detector		
507		40T15222W01	Switch, Detector		
◆ 508	2-D	40T15222W01	Switch, Detector		
◈ 508	2-D	40T15222W01	Switch, Detector		
◭ 508	2-D	40T15222W01	Switch, Detector		

NOTE : The parts without part numbers are not supplied.

Exploded View (3/3)



Notes :

◓ : For GT75L02O model only
◑ : For GT75L12O model only
◆ : For GT75L22O model only
◨ : For GT75L02N model only
◭ : For GT75L12N model only
Others : Common